

Full automatic Two-color soles injection moulding machine



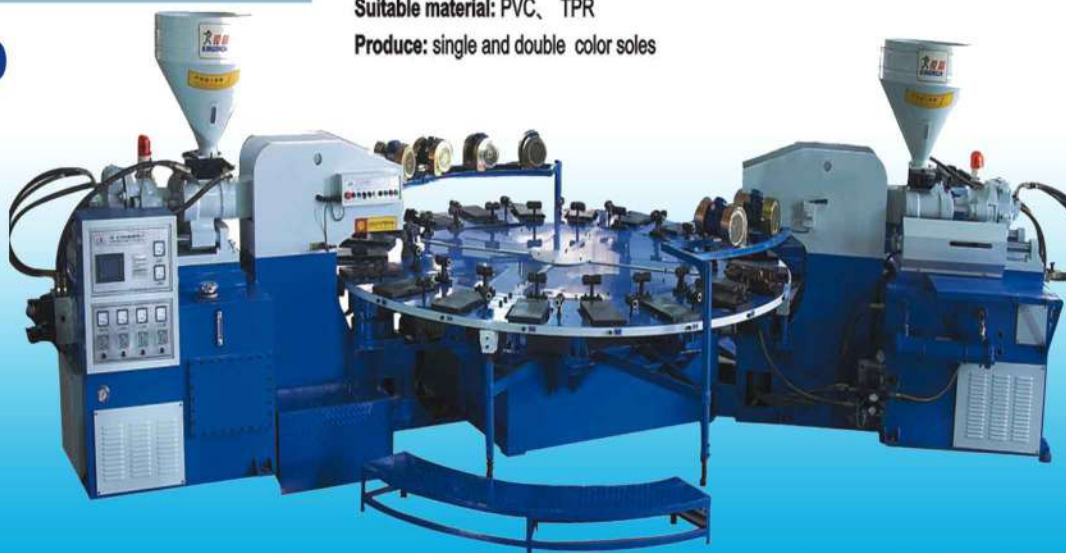
KR28020

Use and character:

1. PLC program control of industrial man-machine interface/Display of tactile screen/Quick speed/Prece measurement/Full automatic operation
2. The working statement is monitored all the while, for person to adjust the parameters easily if necessary.
3. It is applied to produce one-color/two-color soles.
4. The machine has economy design, taking up only small space, saving energy, asking for fewer operators.

Suitable material: PVC、TPR

Produce: single and double color soles



Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

项目Items	单位Units	KR28020	KR28024
加工原料Material	kind	TPR/PVC	TPR/PVC
模位数Mould stations	stations	20	24
注射容量Injection capacity (Max.)	g	800/650	800/650
注射精度Injection measuring accuracy	g	±0.5	±0.5
额定注射压力Injection pressure	kg/cm ²	760/560	760/560
螺杆直径Diameter of screw	mm	75/65	75/65
螺杆转速Rotate speed of the screw	r/min	1-160	1-160
合模力Clamping pressure	kn	2X700	2X700
容模空间Size of mold holder	mm	500X300X230	500X300X230
温控段数Temperature control	point	4X2	4X2
油泵压力Hydraulic pressure	Mpa	21X2	21X2
开模行程Opening stroke of mould	mm	300	300
油箱容量Oil tank capacity	kg	450	450
加工产量Output	x/h	1-220	1-230
加热功率Power of heating plate	kw	9X2	9X2
电机功率Power of motor	kw	18.5X2	18.5X2
总机功率Total power	kw	55	55
机器尺寸Dimension(LxWxH)	M	7.8X5X2.5	8.8X5.5X2.5
机器重量Machine weight	T	17.8	19.2